

## SONLOK® Retaining Compounds

PRODUCT SONLOK	Item Number	Packing	Application	Color	Shear Strength (Psi) Steel/Steel	Viscosity, cps	Cure Speed	Temperature Range °F	Specification
3675	367510 367550 367525 367501 367500	10 ml 50 ml 250 ml 1 liter 10 liter	Slow cure speed, augments press fit assemblies	Green	3,100	100 / 150	Fixture Time-20 min. Full Cure-24 hrs.	-65 to 300	(R-46082B) Type I
3680	368010 368050 368025 368001 368000	10 ml 50 ml 250 ml 1 liter 10 liter	High strength, high performance for slip fitted parts	Green	4,125	800 / 1,500	Fixture Time-10 min. Full Cure-24 hrs.	-65 to 300	

## SONLOK® Gasketing Compounds

PRODUCT SONLOK	Item No	Packing	Application	Color	Cure State	Temp. Range °F	Gap Fill	Viscosity, cps	Cure Speed
3504	350450 350425 350430 350400	50 ml 250 ml 300 ml 10 liter	Instant, low pressure, gap filling	Orange	Rigid	-65 to 300	Unprimed-0.030" Primes-0.050"	500,000/ 1,200,000 Thixotropic	Unprimed-4 to 24 hrs. Primed-30 min to 4 hrs.
3510	351050 351025 351030 351000	50 ml 250 ml 300 ml 10 liter	High temperature flange sealant, chemical resistance	Red	Rigid	-65 to 400	Unprimed-0.010" Primed-0.020"	188,000/ 500,000 Thixotropic	Unprimed-4 to 24 hrs. Primed-30 min to 4 hrs.
3515	351550 351525 351530 351500	50 ml 250 ml 300 ml 10 liter	Flexible flange sealant	Purple	Flexible	-65 to 300	Unprimed-0.010" Primed-0.050"	275,000/ 950,000 Thixotropic	Unprimed-1 to 2 hrs. Primed-15 min to 2 hrs.
3518	351850 351825 351830 351800	50 ml 250 ml 300 ml 10 liter	Flexible solvent resistance gasket sealant	Red	Flexible	-65 to 300	Unprimed-0.010" Primed-0.050"	800,000/ 3,750,000 Thixotropic	Unprimed-4 to 24 hrs. Primed-30 min to 4 hrs.
3573	357350 357325 357300	50 ml 250 ml 10 liter	Slow curing flange sealant	Green	Semi Rigid	-65 to 300	Unprimed-0.010" Primed-0.020"	19,000/ 60,000 Thixotropic	Unprimed-6 to 48 hrs. Primed-1 to 6 hrs.
3574	357450 357425 357400	50 ml 250 ml 10 liter	Fast curing, large gaps gasket sealant	Orange	Semi Rigid	-65 to 300	Unprimed-0.010" Primed-0.020"	30,000/ 100,000 Thixotropic	Unprimed-1 to 12 hrs. Primed-15 min to 2 hrs.