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SONLOK® Threadlockers

PRODUCT SONLOK	Item Number	Packing	Application	Color	Torque In.Lbs. N.m. Break/ Prevail	Viscosity, cps	Cure Speed	Temperature Range ⁰F	Specification
3272	327210 327250 327225 327201 327200	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature, high strength up to 1" diameter	Red	200 / 220	8,500 / 14,500	Fixture Time- 30 min. Full Cure- 24hrs.	-65 to 450	
3275	327510 327550 327525 327501 327500	10 ml 50 ml 250 ml 1 liter 10 liter	High strength for larger bolts	Green	280 / 280 32 / 32	7,000	Fixture Time- 30 min. Full Cure- 24hrs.	-65 to 300	
3277	327710 327750 327725 327701 327700	10 ml 50 ml 250 ml 1 liter 10 liter	Up to 1/2" diameter bolts, high strength	Red	275 / 275	7,000	Fixture Time- 30 min. Full Cure- 24hrs.	-65 to 300	(R-46082B) Type I, Grade L
3290	329010 329050 329025 329001 329000	10 ml 50 ml 250 ml 1 liter 10 liter	Wicking grade for pre-assembled parts	Green	85 / 250	12	Fixture Time- 20 min. Full Cure- 24hrs.	-65 to 300	(R-46082B) Type III, Grade R
3294	329410 329450 329425 329401 329400	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature resistance, wicking grade	Green	289 / 237	35	Fixture Time- 10 min. Full Cure- 24 hrs.	-65 to 400	
3440	344010 344050 344025 344001 344000	10 ml 50 ml 250 ml 1 liter 10 liter	Primer-less, removable, 1/4"to 3/4" bolts	Green	200 / 230	6,775	Fixture Time- 4 min. Full Cure- 24 hrs.	-65 to 300	
3760	376010 376050 376025 376001	10 ml 50 ml 250 ml 1 liter	Primer-less, permanent, up to 1" diameter	Red	200 / 400	10,000	Fixture Time- 4 min. Full Cure- 24 hrs.	-65 to 300	DVGW Certified

SONLOK® Accelerators / Primers

Product	Item Number	Packing	Color	Viscosity, cps	On-Part Life	Dry Time	Application
3071	30712 30714 30716 30711	2 oz 4 oz 16 oz 1 gallon	Amber	2	7 days	30-70 sec.	Anaerobic Adhesives
3049	30492 30494 30496 30491	2 oz 4 oz 16 oz 1 gallon	Clear / Green	2	30 days	30-70 sec.	Anaerobic Adhesives